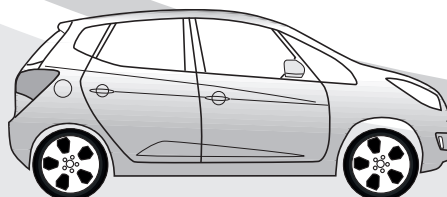


**ix20**

**10/10 →**



**Venga**

**01/10 →**

**D**

Einbauanleitung  
Elektro-Einbausatz für Anhängerkupplung / 13-polig / 12 Volt / ISO 11446

**GB**

Fitting instructions  
Electric wiring kit for towbars / 13-pin / 12 Volt / ISO 11446

**F**

Instructions de montage  
Faisceau pour attelage / 13 broches / 12 Volt / ISO 11446

**I**

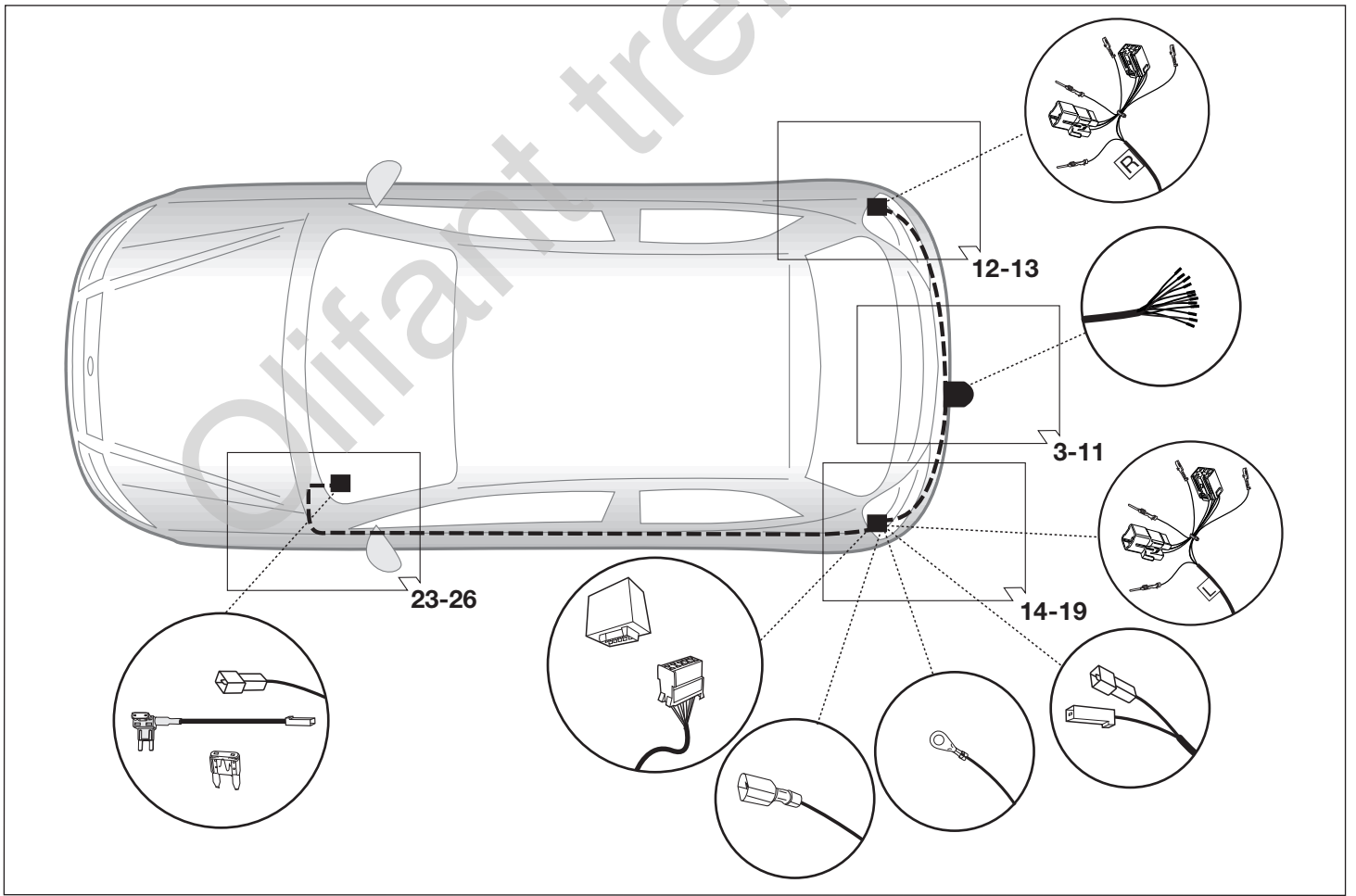
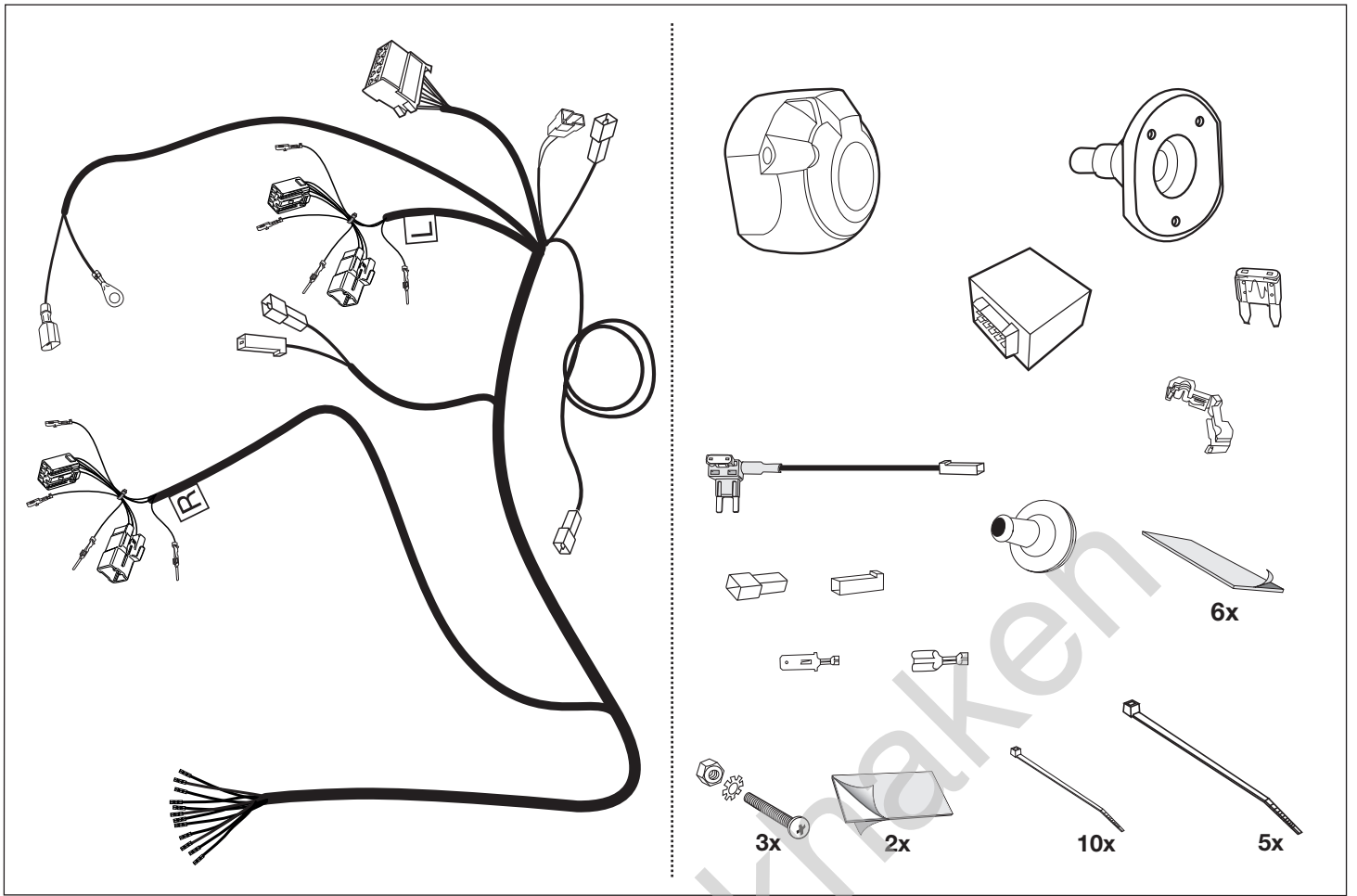
Istruzione di montaggio  
Cablaggio elettrico per ganci di traino / 13 poli / 12 Volt / ISO 11446

**E**

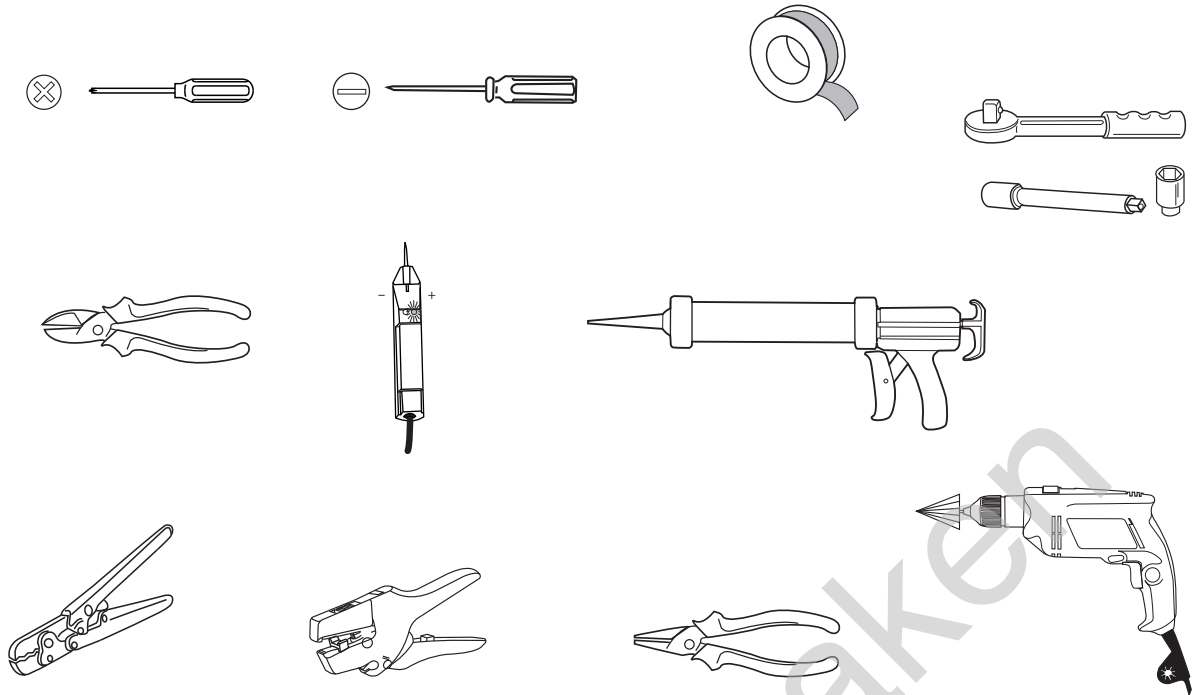
Instrucciones de montaje  
Kits eléctricos para enganches de remolques / 13 pins / 12 Volt / ISO 11446

**NL**

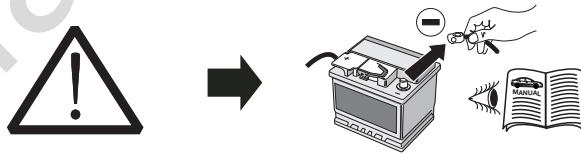
Montagehandleiding  
Elektro-inbouwset voor aanhangerkoppeling / 13-polig / 12 Volt / ISO 11446



# Werkzeuge - Tools - Outils - Utensile - Herramientas - Werktuigen

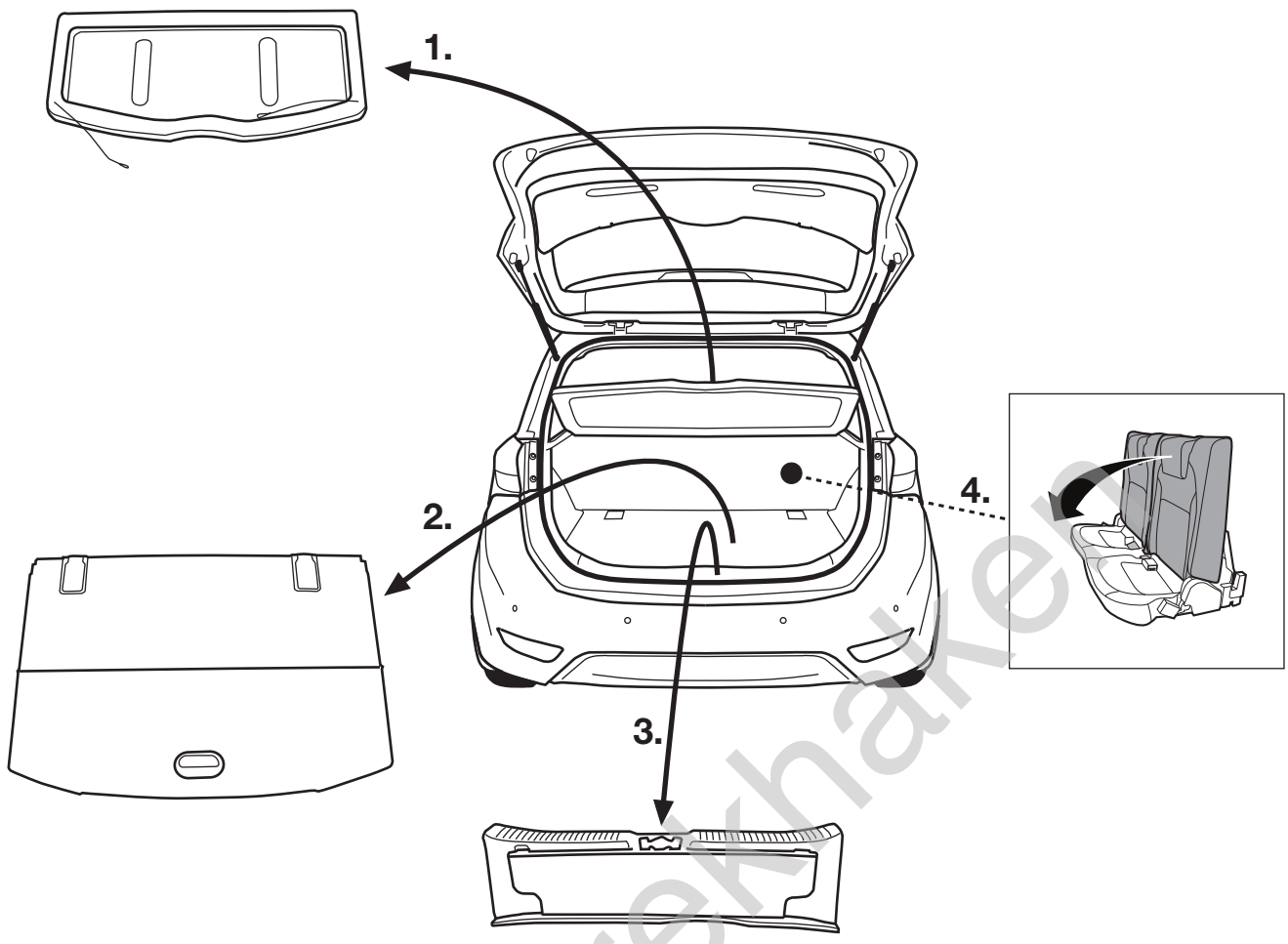


ACHTUNG!	ATTENTION!	ATTENTION!	ATTENZIONE!	¡ATENCIÓN!	ATTENTIE!
<b>(D)</b>	<b>(GB)</b>	<b>(F)</b>	<b>(I)</b>	<b>(E)</b>	<b>(NL)</b>
Die Kühlerleistung des Fahrzeuges muß bei Nachrüstung einer Anhängerkupplung möglicherweise erhöht werden! Bitte unbedingt Herstellerangaben beachten!!	The vehicle's cooling capacity may have to be increased when retrofitting a trailer coupling! You must observe the manufacturer's instructions!!	Il peut s'avérer nécessaire d'augmenter la puissance du radiateur du véhicule lorsque celui est équipé ultérieurement d'un attelage remorque! Respecter impérativement les instructions du constructeur!!	La capacità di raffreddamento del veicolo, quando si applica un gancio di traino, si deve possibilmente aumentare! Si prega di osservare tassativamente le indicazioni del produttore!!	¡Es posible que haya que aumentar la capacidad del radiador en caso de reequipar un acoplamiento de remolque! ¡Rogamos tener en cuenta las instrucciones de fabricante sin falta!	Het koelvermogen van het voertuig moet mogelijk worden verhoogd als achteraf een aanhangerkoppeling wordt aangebracht! Absoluut de fabrieksopgaven in acht nemen a.u.b.!!

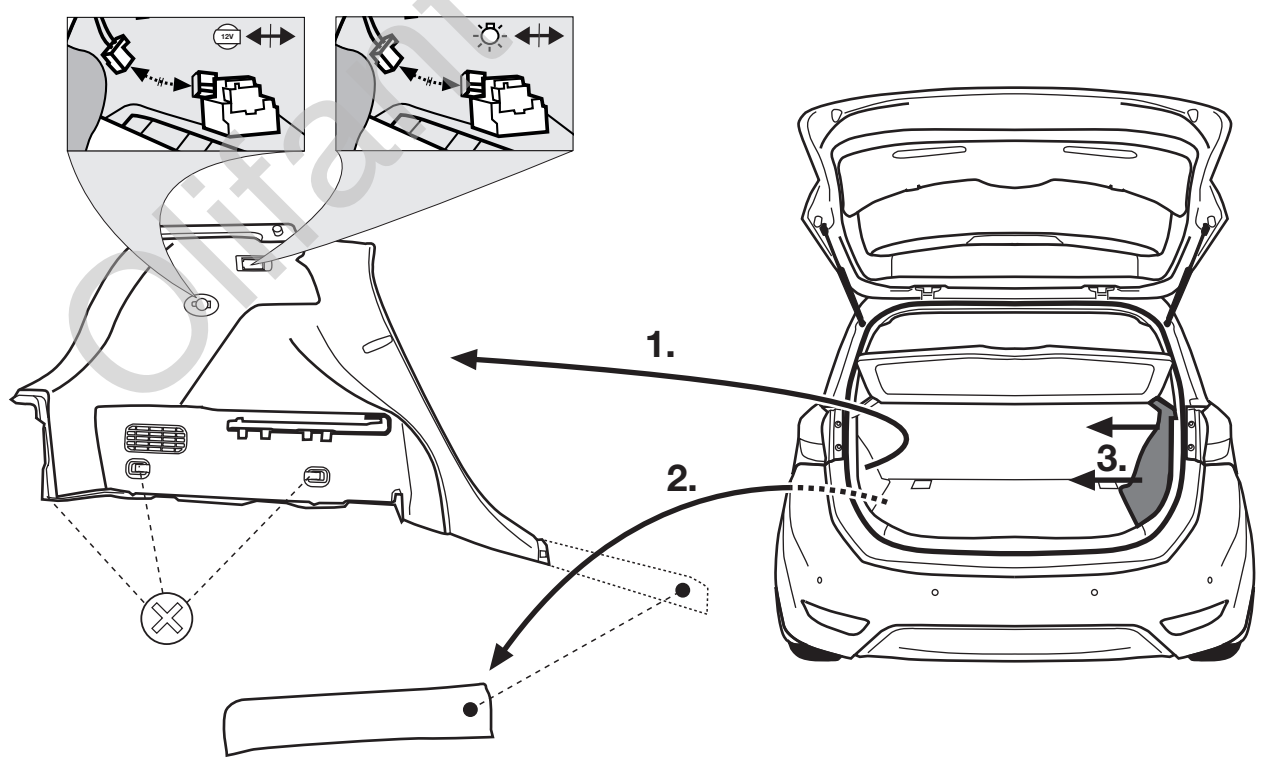


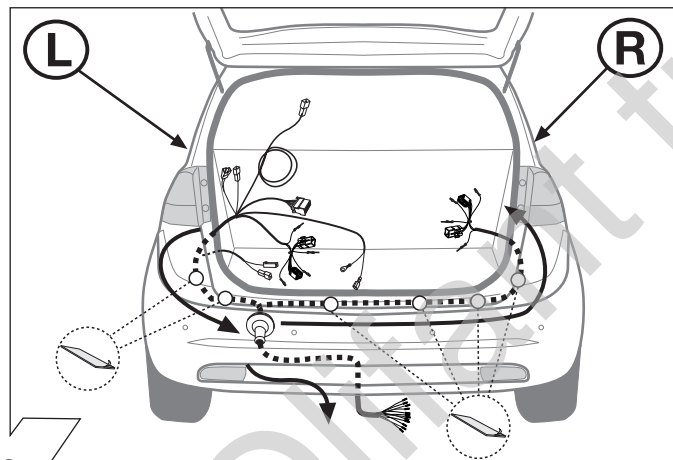
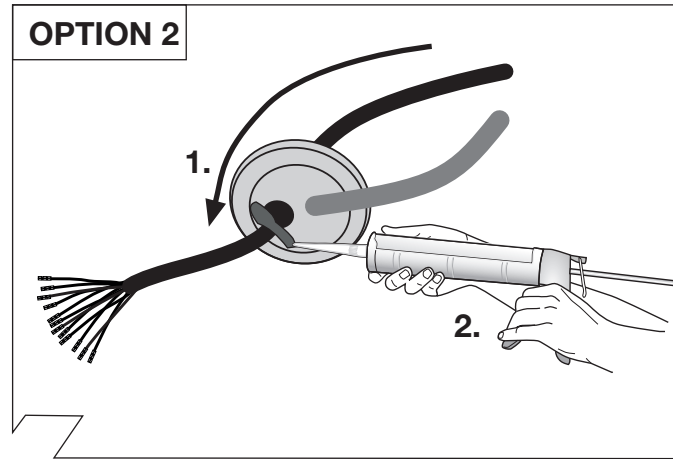
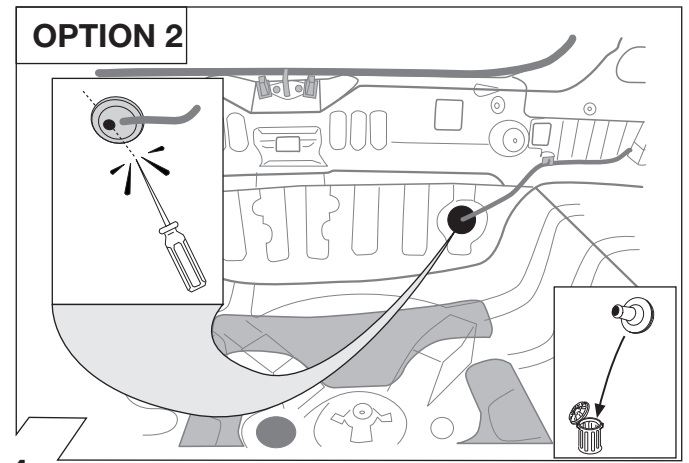
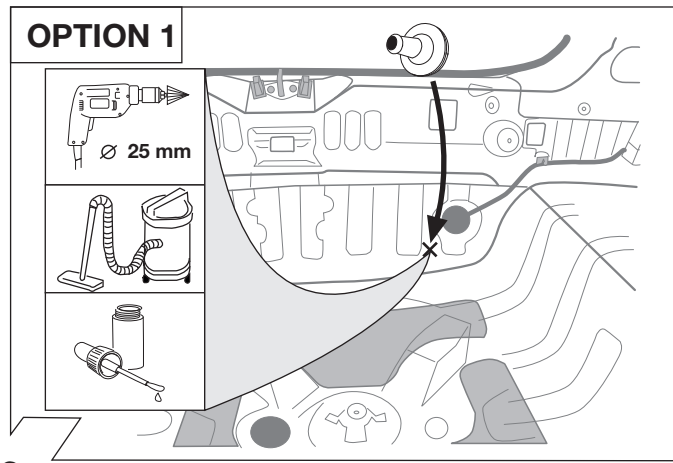
ACHTUNG!	ATTENTION!	ATTENTION!	ATTENZIONE!	¡ATENCIÓN!	ATTENTIE!
Um Störungen und Schäden am Bordnetz zu vermeiden, <b>muss</b> die Massepolklemme unbedingt <b>vor Beginn aller Arbeiten</b> von der Fahrzeugbatterie getrennt werden!  Insbesondere bei Arbeiten und Anschlüssen am CAN-Datenbus kann bei nicht abgeklemmter Batterie sowohl das Anhängermodul als auch das fahrzeugseitige Bordnetzsteuergerät beschädigt werden!  Bitte Herstellervorschriften beim Ab- und Anklempfen der Fahrzeugbatterie beachten!	In order to avoid malfunctions and damage to the vehicle's electrical system the earth terminal <b>must be disconnected</b> from the vehicle's battery <b>before starting work!</b>  Both the trailer module and the vehicle's control unit for the electrical system can be damaged during work on the CAN data bus connections if the battery is not disconnected!  Please pay attention to the manufacturer's instructions when disconnecting and reconnecting the vehicle's battery!	Afin d'éviter tout dysfonctionnement ou endommagement du circuit de bord, <b>il est indispensable</b> de débrancher la pince de masse de la batterie du véhicule <b>avant le début de toute opération!</b>  En particulier s'il s'agit de travaux et de branchements effectués sur le bus de données CAN, si la batterie n'est pas débranchée, le module remorque aussi bien que le dispositif de commande de circuit de bord du véhicule risquent d'être endommagés!  Veuillez respecter les directives du fabricant lors du branchement et du débranchement de la batterie du véhicule!	Per evitare disturbi e danni alla rete di distribuzione elettrica, l'espansione polare a massa <b>deve</b> essere assolutamente scollegata dalla batteria del veicolo <b>prima dell'inizio dei lavori!</b>  In particolare durante i lavori e gli allacciamenti al bus di dati CAN, se la batteria non è scollegata si possono danneggiare sia la centralina rimorchio, sia la centralina della rete di distribuzione elettrica del veicolo!  Attenersi alle indicazioni del costruttore per scollegare e ricollegare la batteria del veicolo!	¡Para evitar fallos y defectos en el sistema eléctrico de a bordo <b>es imprescindible</b> separar al terminal de puesta a tierra de la batería del vehículo <b>antes de realizar cualquier trabajo!</b>  ¡Particularmente al realizar trabajos y conexiones al bus de datos CAN puede estropearse tanto el módulo para remolques como el regulador del sistema eléctrico de a bordo del vehículo si no se ha desconectado la batería!  ¡Rogamos observar las instrucciones del fabricante al conectar y desconectar la batería del vehículo!	Om storingen en schade aan de elektrische bedrading te vermijden <b>moet</b> de massapoolklem absoluut <b>vóór aanvang van alle werkzaamheden</b> worden losgekoppeld van de voertuigaccu!  Vooraf bij werkzaamheden aan aansluitingen op de CAN-databus kan zowel de aanhangermodule als de voertuigzijdige regelenheid voor de elektrische installatie beschadigd worden, als de accu niet ontkoppeld is!  Fabrieksvoorschriften bij het vast- en loskoppelen van de voertuigaccu in acht nemen a.u.b.!

**a**



**b**



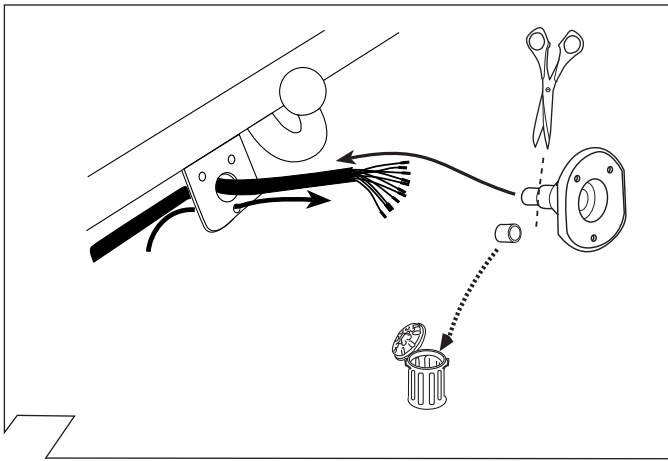


ISO 11446	Belegung der Steckdose / Maximale Ausgangsleistung Socket configuration / Maximum power output Correspondance des contacts de la prise / Puissance de sortie maximale Abbinamento della presa / Uscita di alimentazione massima Indeling van de stekkerdoos / maximaal uitgangsvermogen		
	1/L	BK/WT	21W
	2	WT	42W
	2a	BK	<del>XXXX</del>
	3/31	BR	<del>XXXX</del>
	4/R	BK/GN	21W
	5/58-R	GY/RD	52W
	6/54	BK/RD	63W
	7/58-L	GY/BK	52W
	8	BL/RD	42W
	9	RD	240W
	10	YL	180W
	11	YL/BR	<del>XXXX</del>
	12	<del>XXXX</del>	<del>XXXX</del>
	13	RD/BR	<del>XXXX</del>

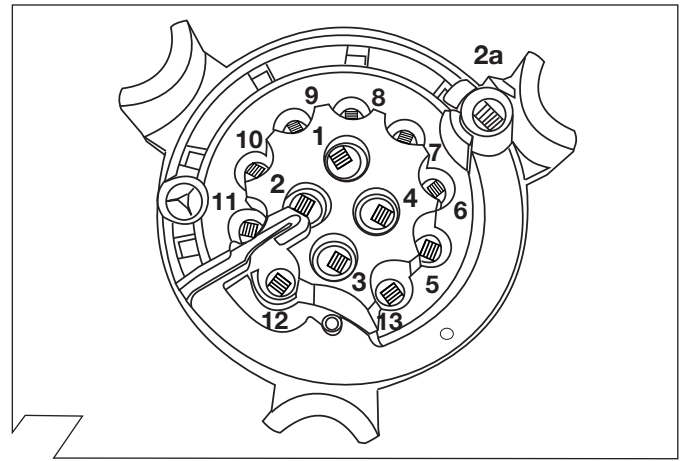
7

8

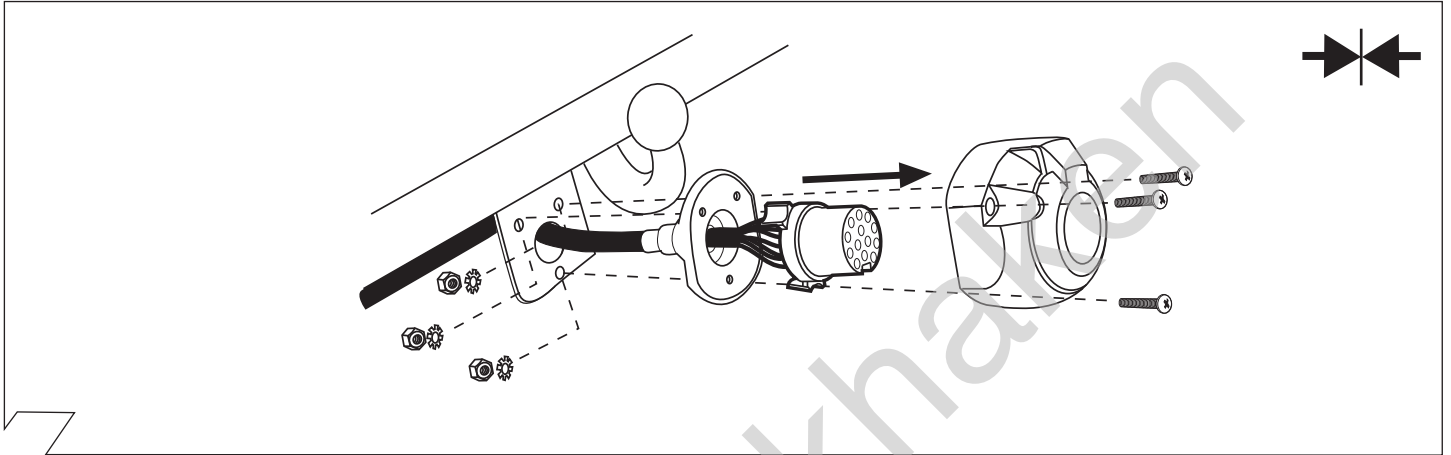
	GB	D	E	F	I	P	NL	DK	N	S	FIN	CZ	H	PL
<b>BK</b>	Black	Schwarz	Negro	Noir	Nero	Preto	Zwart	Sort	Svart	Svart	Musta	Černá	Fekete	Czarny
<b>RD</b>	Red	Rot	Rojo	Rouge	Rosso	Vermelho	Rood	Röd	Röd	Röd	Punainen	Červená	Piros	Czerwony
<b>GN</b>	Green	Grün	Verde	Vert	Verde	Verde	Groen	Grøn	Grønt	Grön	Vihreä	Zelená	Zöld	Zielony
<b>OR</b>	Orange	Orange	Naranja	Orange	Arancione	Laranja	Oranje	Orange	Orange	Orange	Oranssi	Oranzová	Narancs	Pomarańczowy
<b>VT</b>	Violet	Violett	Violeta	Violet	Viola	Violeta	Violet	Violet	Fiolett	Violett	Violetti	Fialová	Ibolya	Fioletowy
<b>PK</b>	Pink	Pink	Pink	Rose	Rosa	Cor-de-Rosa	Paars	Pink	Pink	Rosa	Pinkki	Růžová	Rózsaszín	Różowy
<b>BL</b>	Blue	Blau	Azul	Bleu	Blu	Azul	Blauw	Blå	Blått	Blå	Sininen	Modrá	Kék	Niebieski
<b>YL</b>	Yellow	Gelb	Amarillo	Jaune	Giallo	Amarelo	Geel	Gul	Gult	Gul	Keltainen	Zlutá	Sárga	Żółty
<b>WT</b>	White	Weiss	Blanco	Blanc	Bianco	Branco	Wit	Hvid	Hvitt	Vit	Valkoinen	Bílá	Fehér	Biały
<b>BR</b>	Brown	Braun	Marrón	Brun	Marrone	Marrom	Bruin	Brun	Brunt	Brun	Ruskea	Hnědá	Barna	Brazowy
<b>GY</b>	Grey	Grau	Gris	Gris	Grigio	Cinzeno	Grijs	Grå	Grått	Grå	Harmaa	Sedá	Szürke	Szary



9

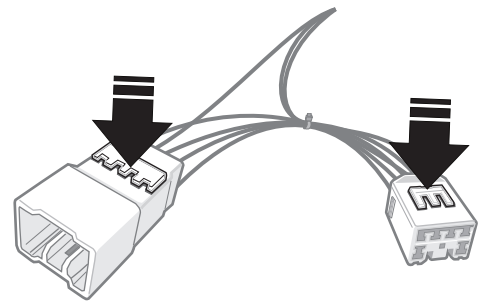
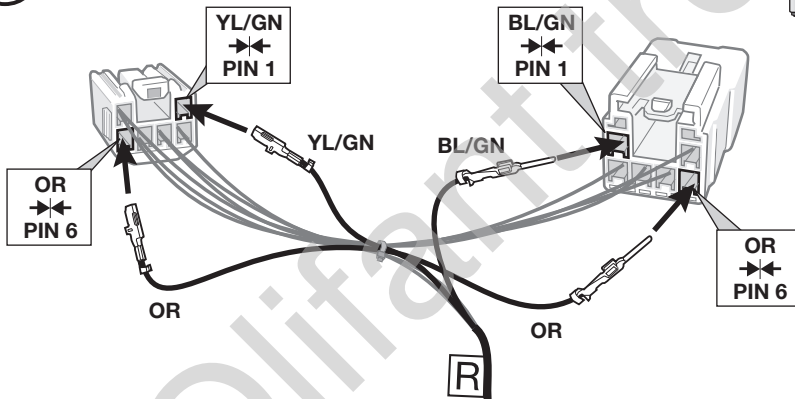


10



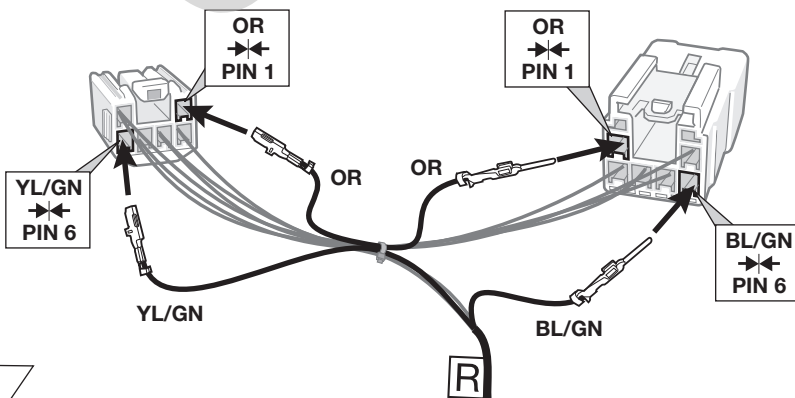
11

**(R)** Rückleuchten mit Glühlampen / normal bulb taillights

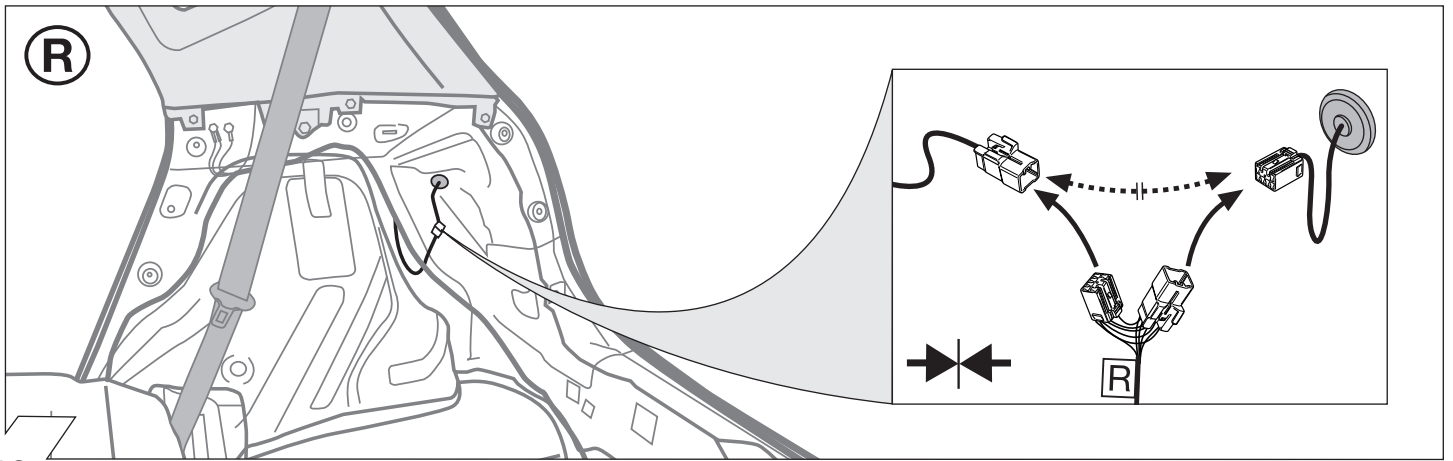


**Sekundärverriegelung  
schliessen!  
Close secondary lock!**

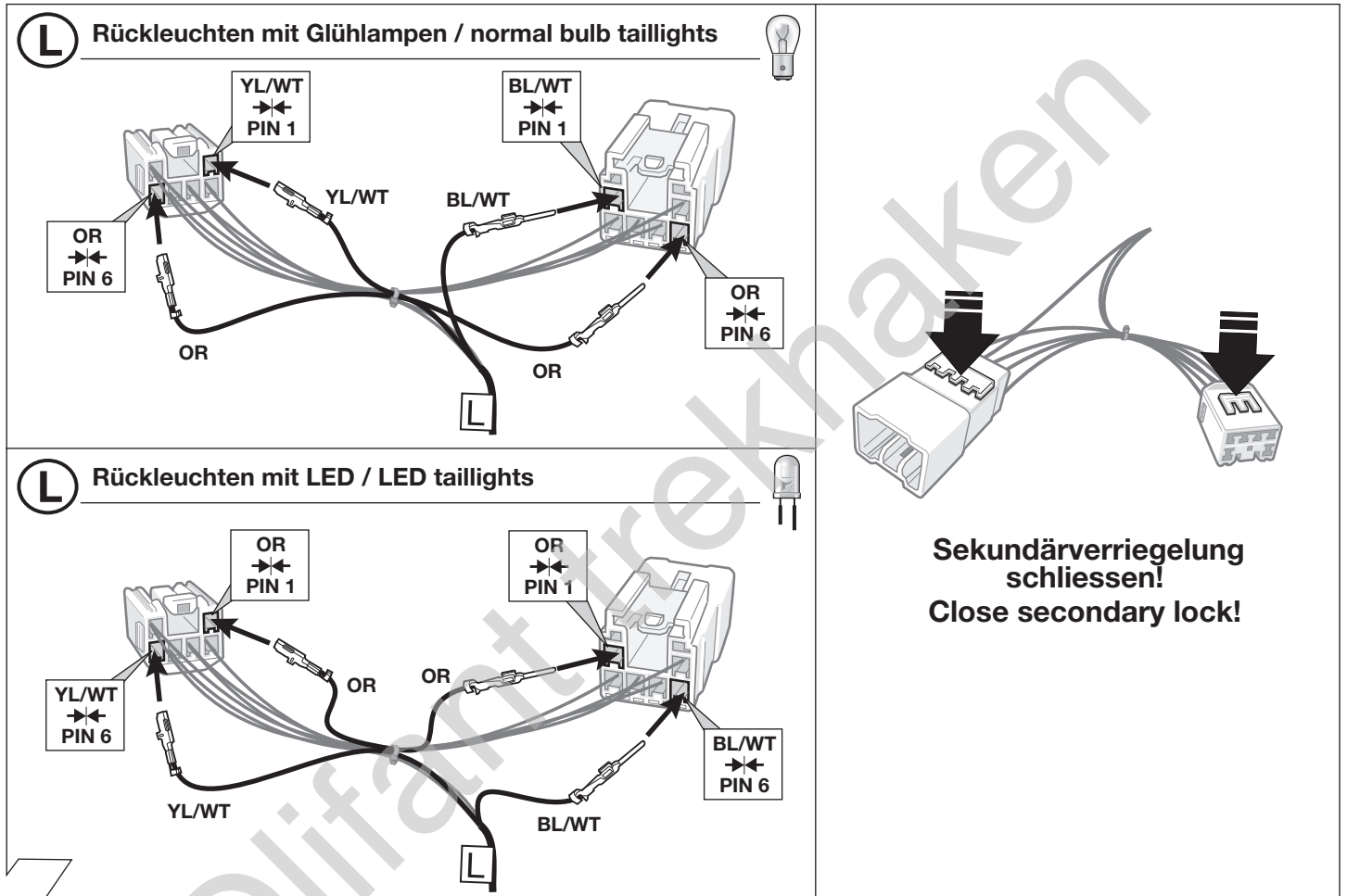
**(R)** Rückleuchten mit LED / LED taillights



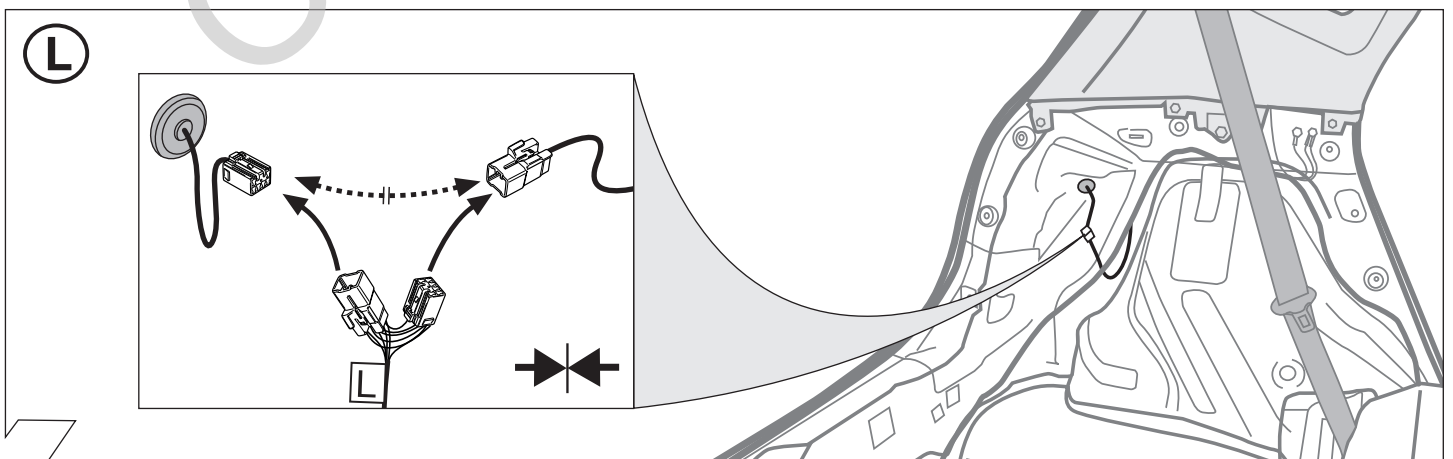
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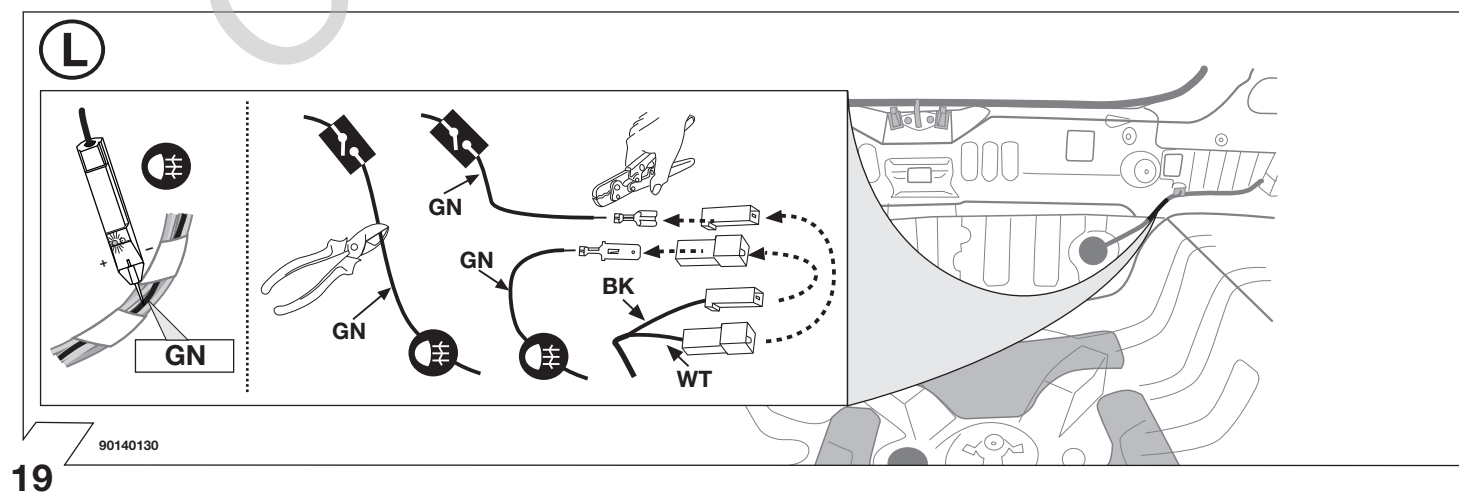
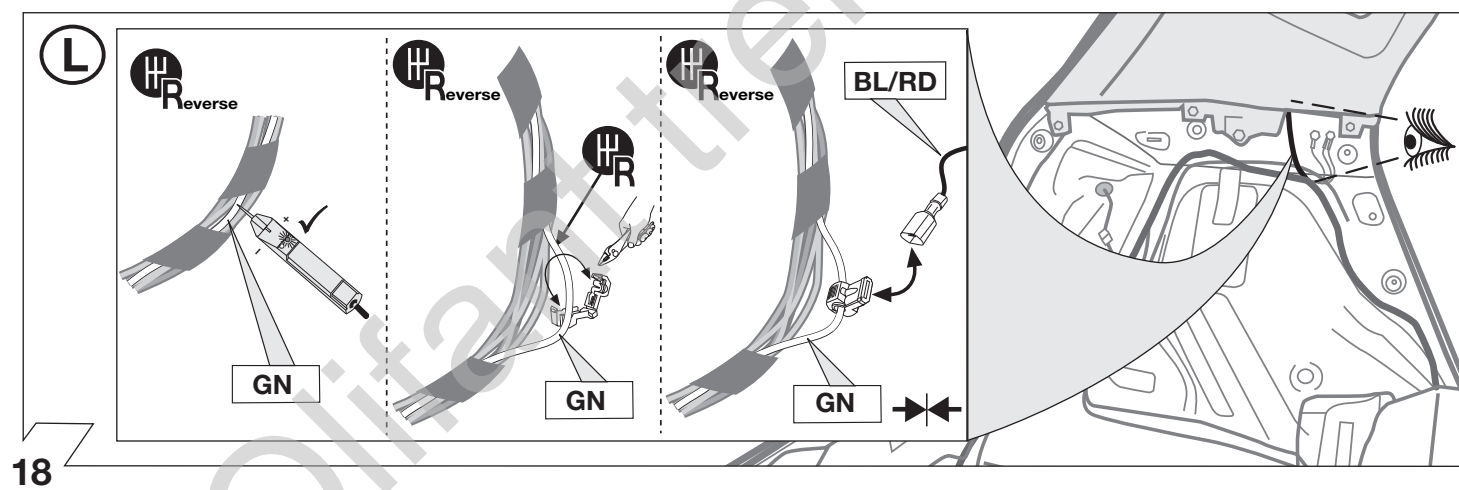
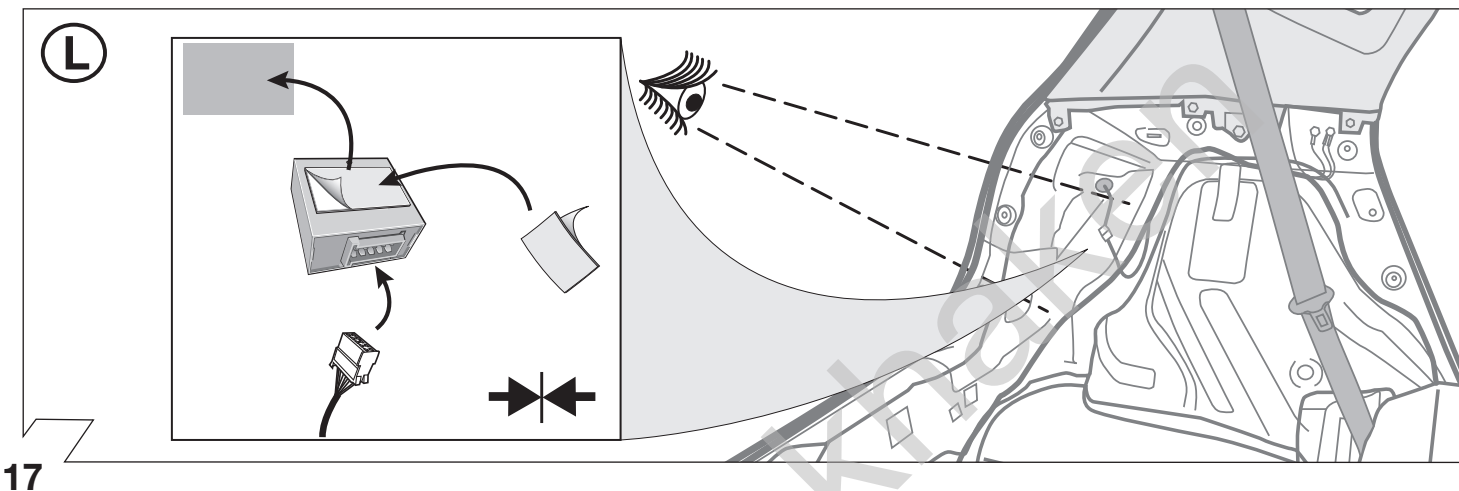
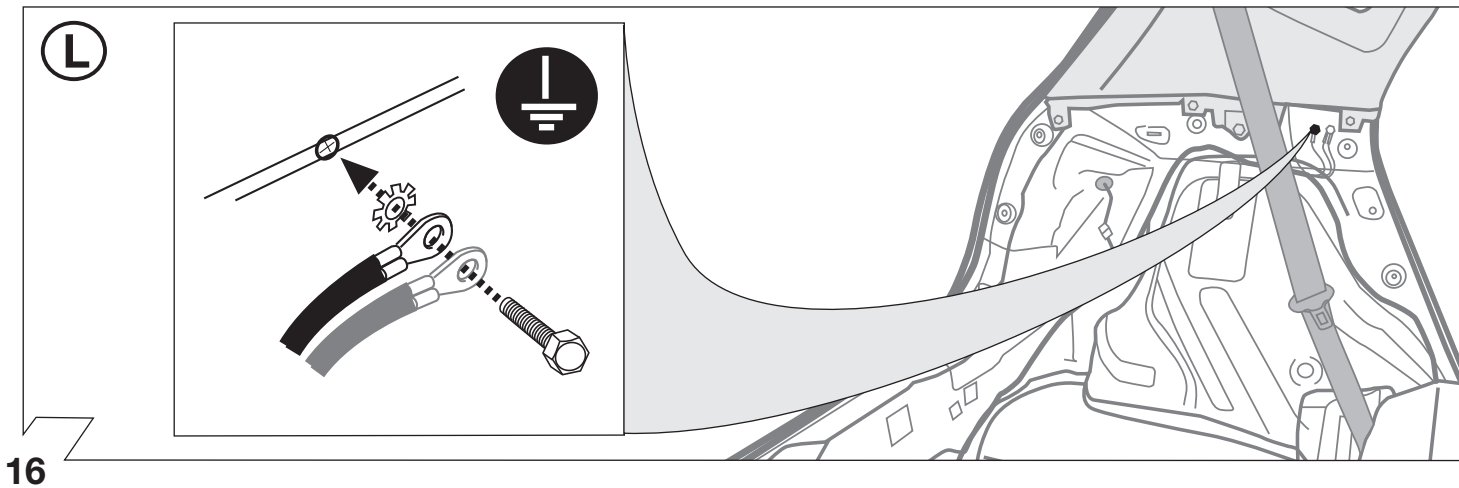
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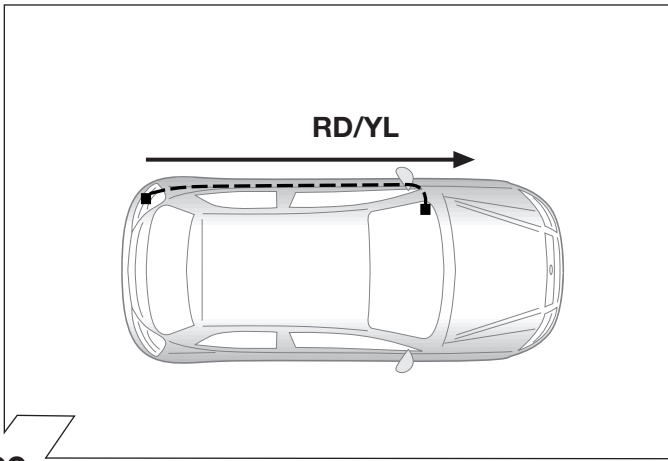
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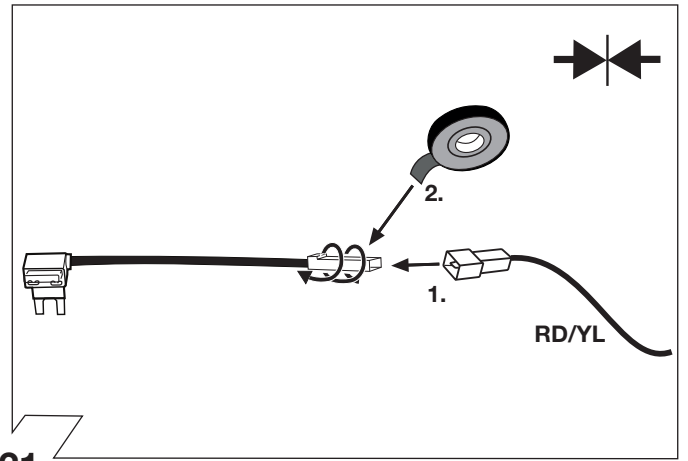
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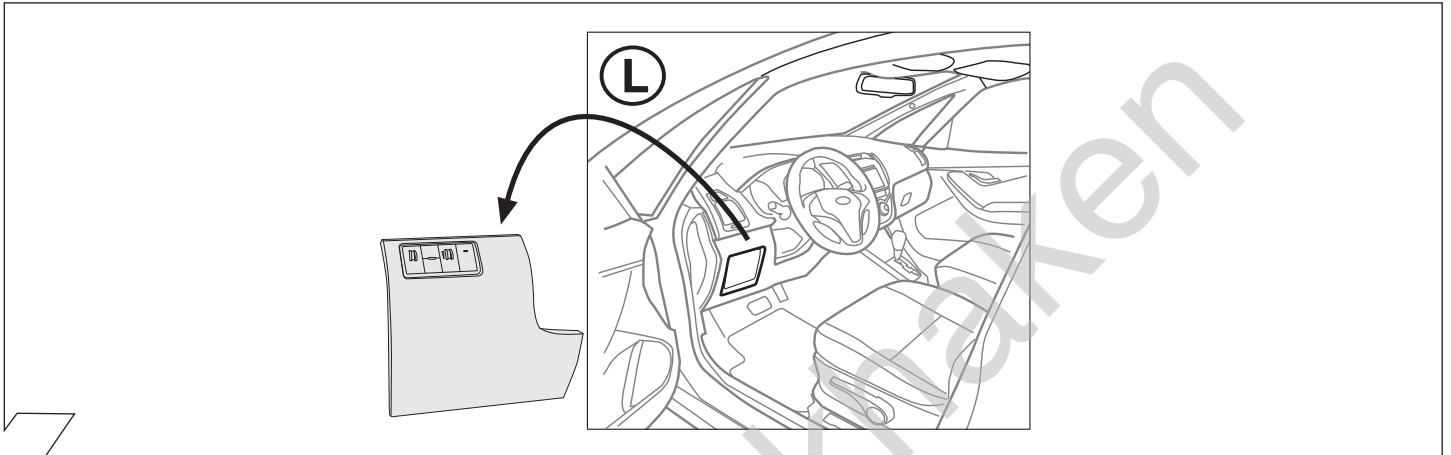




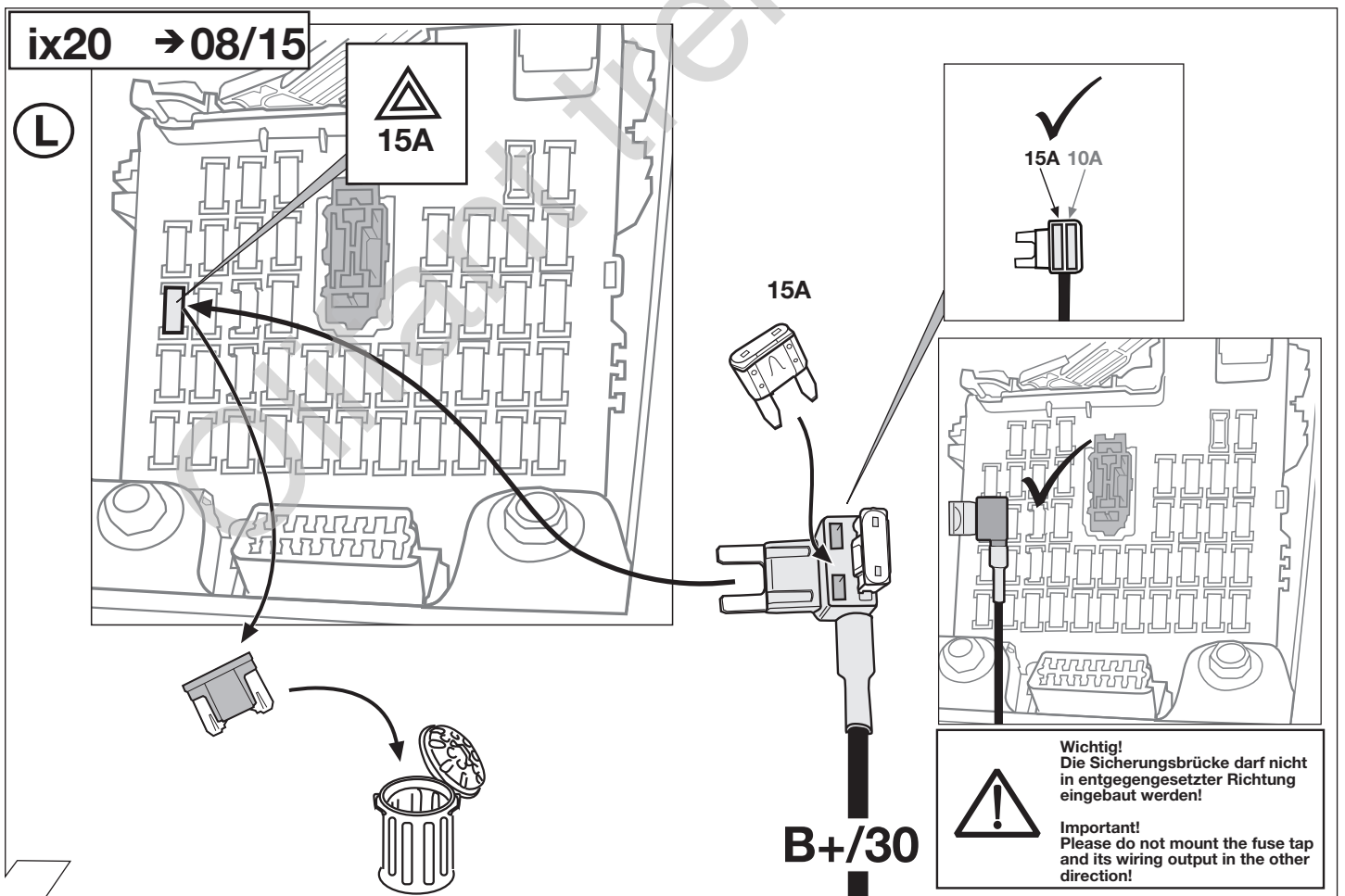
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21



22



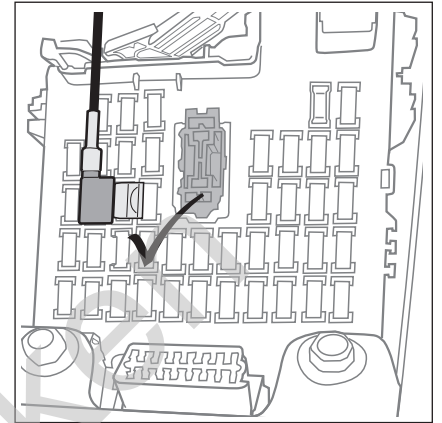
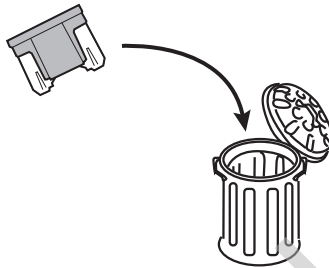
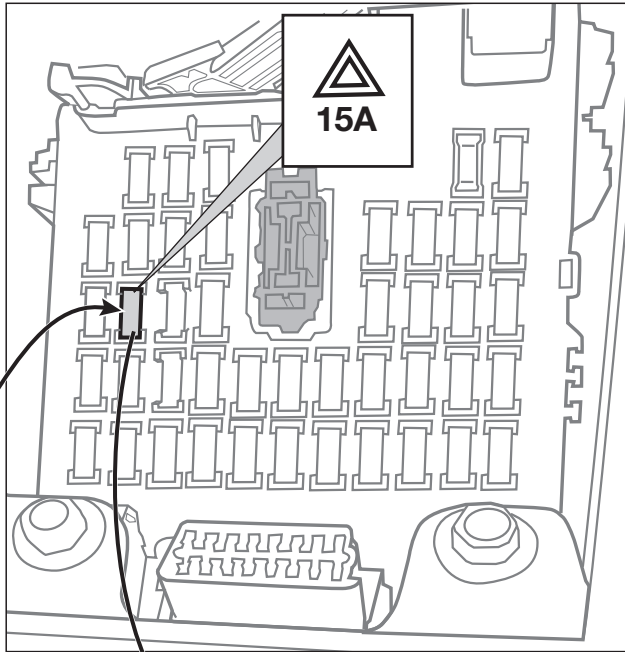
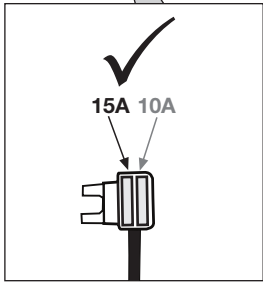
23

ix20 09/15→

L

B+/30

15A



**Wichtig!**  
Die Sicherungsbrücke darf nicht in entgegengesetzter Richtung eingebaut werden!

**Important!**  
Please do not mount the fuse tap and its wiring output in the other direction!

24

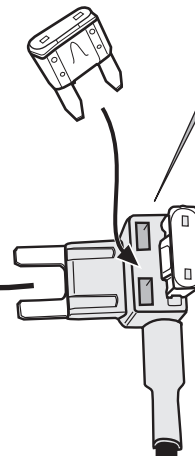
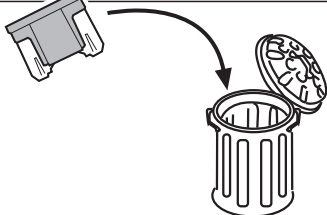
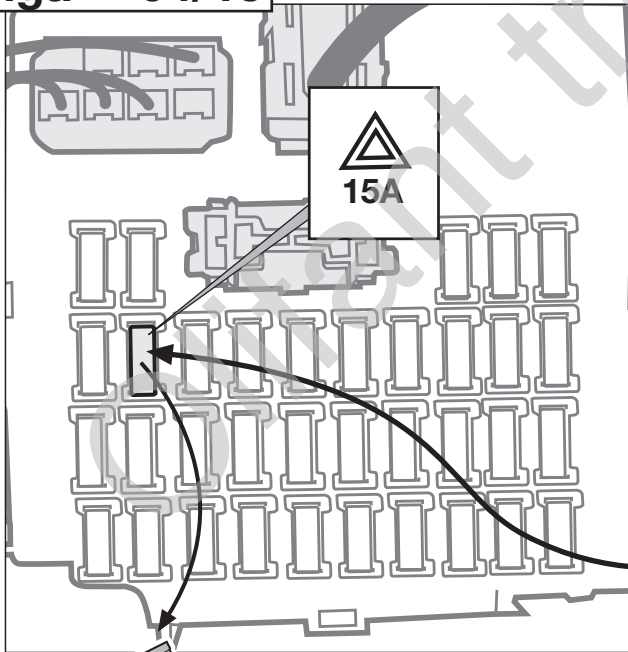
Venga → 04/15

L

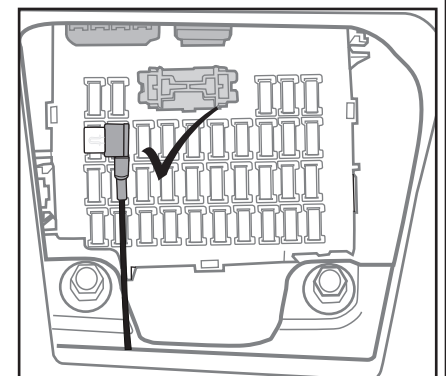
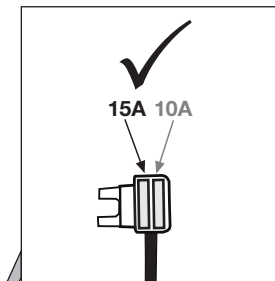
15A

15A

15A 10A



B+/30



**Wichtig!**  
Die Sicherungsbrücke darf nicht in entgegengesetzter Richtung eingebaut werden!

**Important!**  
Please do not mount the fuse tap and its wiring output in the other direction!

25

**Venga 05/15** →

**L** **B+/30**

15A

15A

15A 10A

**Wichtig!**  
Die Sicherungsbrücke darf nicht in entgegengesetzter Richtung eingebaut werden!

**Important!**  
Please do not mount the fuse tap and its wiring output in the other direction!

26

**L**

27

**OPTIONAL**

YL/BR

YL

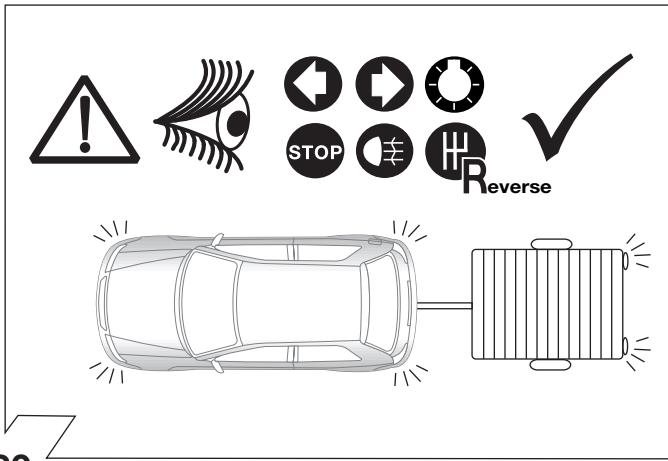
RD

	Part-no. <b>22400509</b>
	Part-no. <b>22400001</b>

28

90500004

29



30

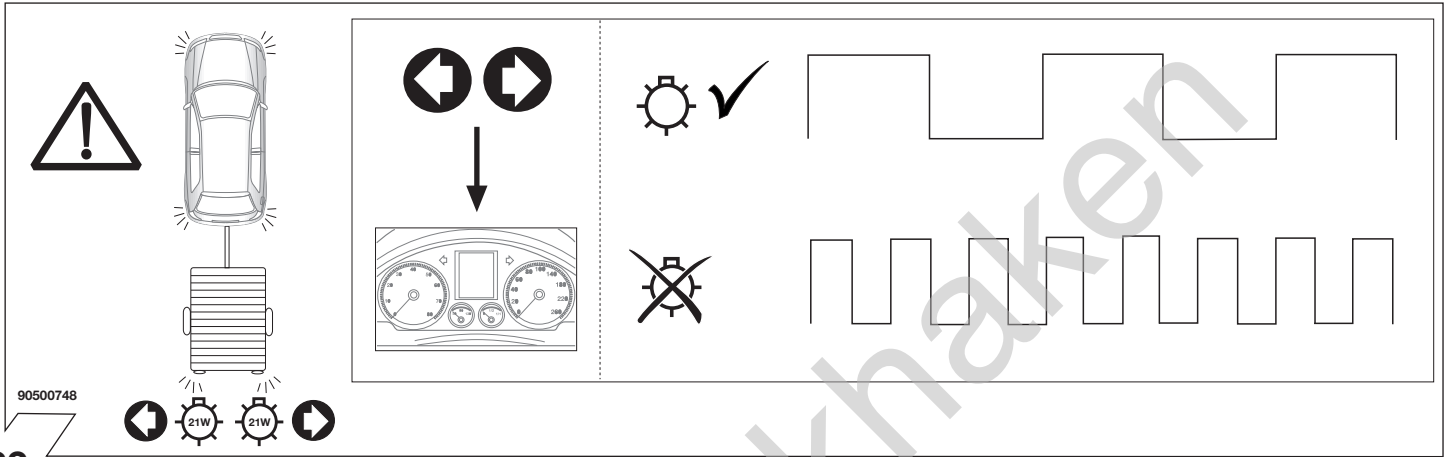
**OPTIONAL**

**Trailer Simulator  
for 7- and 13-pin  
Sockets**

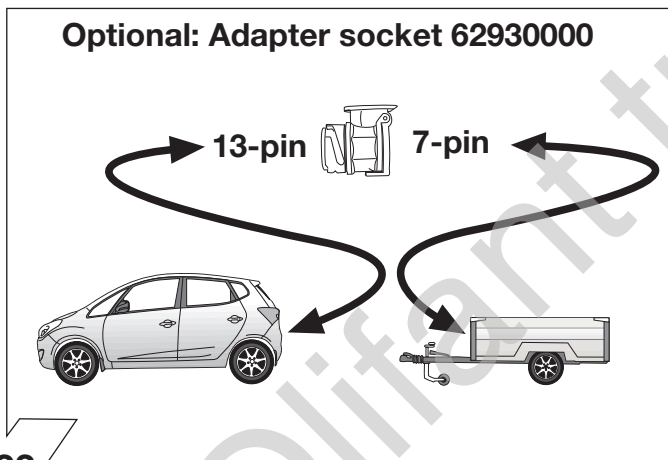
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50400521**



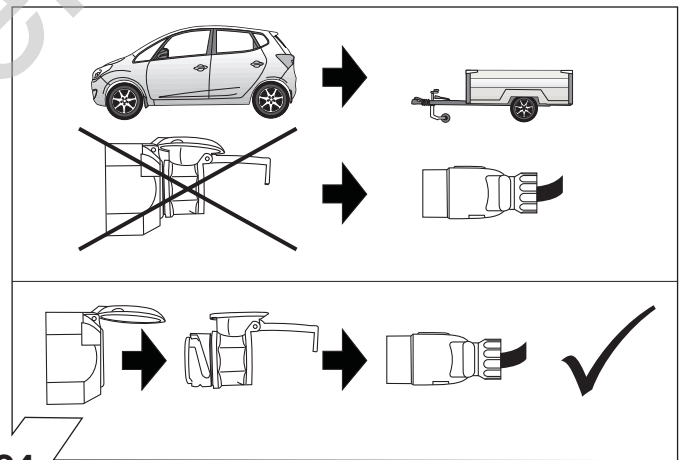
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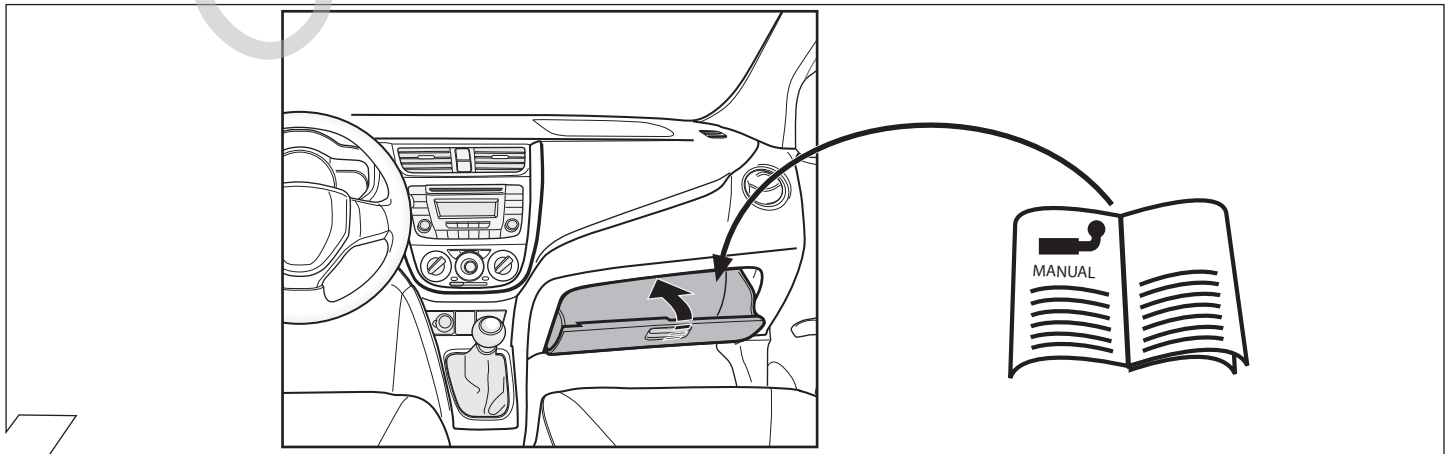
32



33



34



35