### FITTING INSTRUCTION

Clamp mark in acc. with		Cables joining	8		
ISO	PN		14 —		
1	L	Left directional lights	\ a\8^2		
2	+	Rear fog lights			
3	31	Ground			
4	R	Right directional lights	(a)		
5	58R	Right side parking lights			
6	54	Stoplights	$c - \sqrt{ } \sqrt{}$		
7	58L	Left side parking lights	ι — \		
6	7	5 10	9 10 B 9 11 11 1 12 A 12 A G22A		

This towing hitch is designed to assembly in following car: **RENAULT MEGANE I CLASSIC, 4 doors,** produced since 09.1996 till 08.2003, catalogue no. **G22A** and is prepared to tow trailers max total weight **1300 kg** and max vertical load **75 kg**.

## From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towing hitch should be install in points described by a car producer.

### The instruction of the assembly

- 1. From below a car, in rear side find plugged holes (left and right side) upper holes of towbar. Next remove plugs and put "nut with basket M8" pos. 12 only for model Renault Megane Classic produced since 1996 till 1998, or "Caged Nut M8" pos. 11 only for model Renault Megane Classic produced since 1999 till 2002.
- 2. The main bar of the towing hitch (pos. 1) put below the car and through holes (pos. A) fix using bolts M8x30mm (pos. 10) and M10x30mm (pos. 9), use big washers (pos. 14) too.
- 3. From outside, in original holes in chassis members put distance sleeves (pos. 6) from accessories.
- 4. To already installed main bar (pos. 1) through holes (pos. B) fix side brackets (pos. 4 and 5) using bolts M10x30mm (pos. 9).
- 5. Through previously installed distance sleeves in chassis members and towing hitch holes (pos. C) fix all using bolts M10x120mm (pos. 7) and M10x90mm (pos. 8) from accessories.
- 6. Fix body of the automat and place tow-ball according to supplied instruction. Note! Remember to place socket plate (pos. 3) as shown on the drawing 1.
- 7. Fix tight all bolts according to the torque shown in the table.
- 8. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
- 9. Complete the paint coating damaged during installation.

Torque settings for nuts and bolts (8,8):

 M6 - 11 Nm
 M8 - 25 Nm
 M10 - 50 Nm

 M12 - 87 Nm
 M14 - 138 Nm
 M16 - 210 Nm

### **NOTE**

After installation of a towing hitch you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towing hitch must be always kept clear and conserve with a grease.

### Towing hitch accessories:

$\boldsymbol{c}$			
Pos. Main bar	Pos. Left bracket 5	Pos. Bolt 8,8 B 10 M8x30mm	Pos. Plain washer #15 #10,5mm
PCS.:1	PCS.: 1	PCS.: 2	PCS.: 8
N IN	Pos. Distance sleeve #17x2,35mm L=53mm	Pos.   Caget nut M8 Pcs.: 2	Pos.   Plain washer
Pos. 2 Tow ball Pcs.: 1 5221	Pos. Bolt 8,8 B M10x120mm	Pos.   Nut with basket   M8   Pcs.: 2	Pos.   Spring washer
Pos. 3 Pcs.: 1	Pos. Bolt 8,8 B M10x90mm	Pos.   Nut 8 B   M10   Pcs.: 7	Pos.   Spring washer   #8,2mm
Pos. Right bracket  Pcs.: 1	Pos. Bolt 8,8 B M10x30mm	Pas. 14 Plain washer #30xø10,5x2,5mm Pcs.: 4	



# PPUH AUTO-HAK Sp.J.

Produkcja Zaczepów Kulowych Henryk i Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www.autohak.com.pl

## **Towing hitch (without electrical set)**

Class: A50-X Cat. no. G22A

Designed for:

Manufacturer: RENAULT
Model: MEGANE I CLASSIC

Type: 4 doors

produced since 09.1996 till 08.2003

Technical data: **D**-value: **7.3 kN** 

maximum trailer weight: 1300 kg maximum vertical cup load: 75 kg

Approval number according to Directive 94/20/EC: e20\*94/20\*1000\*00

### **Foreword**

This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer mass and max. vertical cup mass are decisive for driving whereat values for the towing hitch cannot be exceeded.

*D-value formula:* 

$$\frac{\text{Max trailer weight [kg]} \quad x \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} x \frac{9.81}{1000} = D [kN]$$